

PRODUCT: HEAVY DUTY RUBBING COMPOUND

PART NUMBER: 100021 Quart 12 units/case
100022 Gallon 4 units/case

DESCRIPTION: HEAVY DUTY RUBBING COMPOUND is an aggressive, fast-cutting, low dusting, thick-bodied compound. Designed to remove heavy orange peel, deep scratches, wet sanding marks and topcoat imperfections. Rinses quickly and easily from jambs, moldings, and emblems. Excellent for all types of paint finishes. "Air dried, baked or Infra-red." Contains no silicones or waxes.

USES: Removal and leveling of topcoat imperfections found after painting, such as:

Orange Peel	Dirt Nibs
Paint Runs	Sand Marks
Paint Sags	

APPROVED FINISHES:

- Lacquer Topcoats
- Acrylic Enamel Topcoats
- Basecoat /Clearcoat Systems
- Acrylic Urethane Topcoats

All paint coatings are different in their drying and curing characteristics based on their chemistry, drying mechanism, (air dry vs. bake), and environmental conditions. It is important that proper sanding and buffing times (based on the type of coating) are followed according to the paint manufacturer's recommendations.

PREPARATION: Identify severity of topcoat imperfection and choose sand paper grit accordingly (i.e. heavy orange peel 1,200 grit). After sanding wipe area to remove sanding residue. Clean buffing pad occasionally before and during use with a cleaning spur tool.

APPLICATION: Shake product well before using. Apply product sparingly, enough to work a two foot square area, onto the sanded area. Spread product with buffing pad and begin buffing with light to moderate pressure at approximately 1750 rpm. Continue buffing until sand marks are removed.

Inspect repair area for sand marks. In some cases all marks are not removed due to buffing techniques, therefore a second application maybe necessary.

Note: If product begins to dry or additional buffing is needed, mist LUBRI-SHINE™ onto the surface to reactivate the product.

FINISH: Wipe down surface with a soft, clean, dry cloth to remove residue and dust.

TECHNICAL SPECIFICATIONS:

- | | |
|------------------------|---|
| • Appearance | Reddish brown paste |
| • VOC | Refer to Section 9 of the Safety Data Sheet |
| • Residue clean-up | Excellent |
| • Water Soluble | Yes |
| • Maximum sanding grit | 1,000 grit wet, 1,200 grit dry DA |
| • Scent | Solvent |

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at www.evercoat.com.

CAUTION: Keep product from freezing.