

## Product Technical Bulletin

**PRODUCT NAME:**

Spoke®

**PART #:**

66  
66-5  
66-55

**PACKAGE:**

Gallon  
5 Gallon  
55 Gallon

**PRODUCT CATEGORY:**

Cleaners

**COLOR:**

Gray

**SCENT:**

Acidic

**PRODUCT CATEGORY:**

Cleaners

**PRODUCT DESCRIPTION:**

Spoke® is a heavy-duty, professional acid-based cleaner formulated specifically for use on chrome and wire wheels. Removes road film, brake dust, rust and other stubborn grime. VOC compliant and body shop safe.

**DILUTION RATIO:**

Dilute 1:3 with water.

**DIRECTIONS:**

Test Spoke® on a small, inconspicuous area prior to cleaning entire wheel. Do not allow Spoke® to dry on surface. Do not apply to aluminum, magnesium, plastic or painted surfaces. Use caution when using Spoke®. See S.D.S. for proper safety equipment.

**Step 1:** Rinse wheel thoroughly with water. Spray Spoke® on surface and allow dwell time of 1-2 minutes. Agitate with a brush if necessary to remove brake dust and corrosion.

**Step 2:** Neutralize Spoke® with #713 Special Cleaner, diluted 1:30.

**Step 3:** Rinse thoroughly with water.

**Step 4:** Wipe with a clean, dry cloth.

**SURFACE APPLICATIONS:**

Chrome or polished wheels; chrome wire wheels on automobiles, commercial vehicles, motorcycles and RV's.

**HELPFUL TIPS:**

Spoke® may be used at 1:1 with water for cleaning wheels with heavy or difficult contamination.

**Always test wheel surface first to make sure 66 wont damage wheel.**

**Note:** For California VOC Regulations product must be diluted 1:2 with water.

**SAFETY & HANDLING:**

Safety Data Sheets can found online at [automagic.com](http://automagic.com)

Use Proper Personal Protective Equipment when using chemicals